

NIST Traceable Calibrations

Our laboratories are fully equipped to perform NIST traceable flow calibrations for Rotameters, Mass Flow instruments and many other flow products.

We also offer calibration services on equipment and instrumentation of other manufacturers' products. Our technicians are trained and certified and our Laboratory is equipped to calibrate Molboxes. In addition, our laboratory can calibrate NIST traceable approved "In-House" equipment to certify our primary calibration devices. We also calibrate and certify customers' Molboxes. For fast cost effective service please contact our customer service department.

Compliance Qualifications

Extensive set of Molbox/Molblocs ensure conveniently overlapping calibration ranges.

- ANSI/NCSL Z540-1-1994
- ISO9001/2008 CERTIFIED
- MIL-STD-456624A

ISO/IEC17025 general requirements for the competence of testing and calibration laboratories.



Technicians calibrating Mass Flow Controllers using Bell Provers and Molbox/Molblocs technology.



Close-up view of Molbox/Molblocs equipment supported by COMPASS software for calibrating GFM flow meters.



Link for an explanation how to use Molbox/Molblocs method of calibrations of flow meters and controllers.

http://www.youtube.com/watch?v=FVDqrW5y70A



Pressure Limits Of Calibrations

Up to 500 PSIG for routine gases (Air, N2, He and Ar) with a maximum flow of 250 L/min. Up to 80 PSIG for Air, with a maximum flow of 1000 L/min.

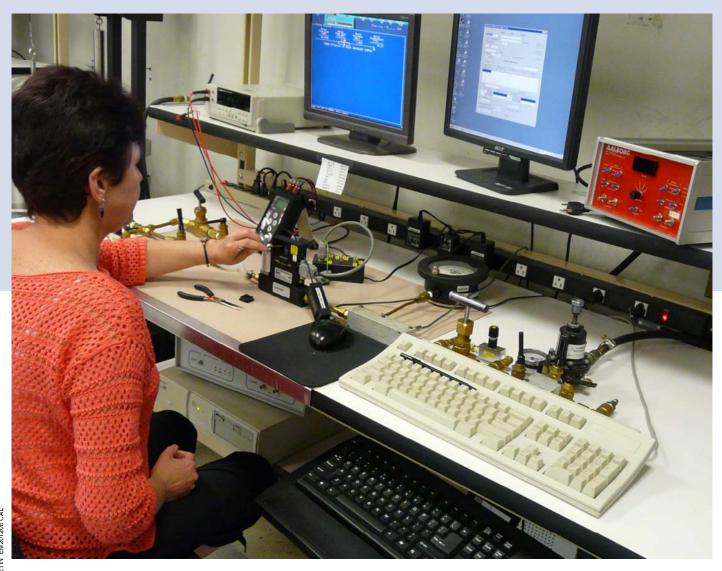
- Calibrations are performed at standard (STP) conditions (70 °F/21.1 °C and 14.7 psia/1 atm abs).
- Gas calibrations for up to 1000 L/min and water calibrations up to 4 L/min available.
- Calibrated to NIST traceable standards.



Bell prover used by technician in calibrating high flow capacity flow meter.



Terminal shown for low-flow Flow Controller calibration supported by Aalborg SDPROC software.



CALIBRATION AND SERVICES



Piston Gauge, model 7601 with gas operated, gas lubricated piston-cylinder module. It supports definition of pressure against a vacuum reference.



OPERATING MODES: Gauge, Absolute and Differential.

OVERALL SPECIFICATION FOR PRESSURE MEASUREMENT:

Sensitivity: 0.02Pa +0.5 ppm Reproducibility: +/-4 ppm

Measurement Uncertainty (k=2): +/-(0.5Pa + 20 ppm)

SUITABLE FOR MOLBOX 1+ A350/A700

CALIBRATION AND SERVICES

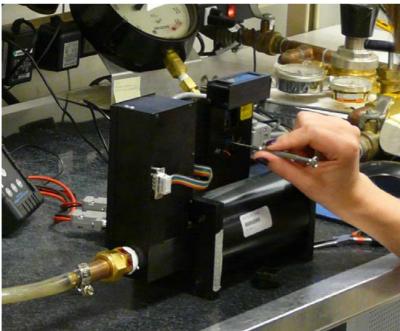


Our gas calibration laboratory has NIST traceable approved in-house equipment to certify our calibration devices. Molbox/Molblocs based calibration for GFC Flow Controller.



Close-up view of NIST traceable calibration of Flow Controller.





Gas flow calibration laboratory is capable of performing calibrations from 1 mL/min to 1000 L/min at 21.1 FC /101.325 kPa (70 FF, 14.69 PSI abs).



According to A2LA accreditation and NAVLP compliance principles calibrations are performed based on 4 to 1 uncertainty ratio.

CALIBRATION AND SERVICES





Specialized software applied to calibration of Flow Meter.



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Vendor Qualification Program

ASIAN SERVICE FACILITY

Authorized Repair and Service Facility for Aalborg Thermal Mass Flow Systems

AALBORG - Beijing Comity **MEASURE & CONTROL CO.**

Floor 1 Tower B Jindayuan Office Building Xisanqi, Hai Dian District, Beijing, China

Phone: 86-10-6295-0464, 86-10-6295-0465 Fax: 86-10-6295-0466 Website: http://www.comity-tec.com

EUROPEAN SERVICE FACILITY

Authorized Repair and Service Facility for Aalborg Thermal Mass Flow Systems

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*SGS ISO9001 Certification is not applicable.



John O'Sullivar

used for NIST traceable calibrations